

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878

SAFETY DATA SHEET

8407160 Hardener Auto Exterior

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : 8407160 Hardener Auto Exterior
SDS code : 010274
UFI : N80G-H0KD-P003-903C

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Industrial use
Uses advised against
All other uses

Product use : FOR INDUSTRIAL USE ONLY

1.3 Details of the supplier of the safety data sheet

Akzo Nobel Coatings S.L.U.
 Feixa Llarga 14-20 (Zona Franca)
 08040 Barcelona
 Spain

e-mail address of person responsible for this SDS : PSRA_SSH@akzonobel.com

1.4 Emergency telephone number

Supplier

Telephone number : + 31 (0)71 308 6944
Hours of operation : 24 hours

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 2, H225
 Eye Irrit. 2, H319
 Resp. Sens. 1, H334
 Skin Sens. 1, H317
 STOT SE 3, H335
 STOT SE 3, H336

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

Date of issue/Date of revision

: 14-2-2024

Version : 1

Date of previous issue

: No previous validation

1/20

SECTION 2: Hazards identification

2.2 Label elements

Hazard pictograms :   

Signal word : Danger

Hazard statements : Highly flammable liquid and vapor.
May cause an allergic skin reaction.
Causes serious eye irritation.
May cause allergy or asthma symptoms or breathing difficulties if inhaled.
May cause respiratory irritation.
May cause drowsiness or dizziness.

Precautionary statements

Prevention : Wear protective gloves. Wear eye or face protection. Wear respiratory protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating or lighting equipment. Take action to prevent static discharges. Ground and bond container and receiving equipment. Avoid breathing vapor.

Response : In case of fire: Use water spray, dry chemical powder or carbon dioxide to extinguish. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell. If experiencing respiratory symptoms: Call a POISON CENTER or doctor. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.

Storage : Store in a well-ventilated place. Keep container tightly closed. Keep cool.

Disposal : Dispose of contents and container in accordance with all local, regional, national or international regulations.

Hazardous ingredients : Hexamethylene diisocyanate, oligomers
n-butyl acetate
ethyl acetate
Toluene diisocyanate, oligomeric reaction products with 2,2'-oxydiethanol and propylenetriethanol
Benzene, 1,3-diisocyanatomethyl-, homopolymer
m-tolylidene diisocyanate
hexamethylene-di-isocyanate

Supplemental label elements : Repeated exposure may cause skin dryness or cracking.
Contains isocyanates. May produce an allergic reaction.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : As from August 24 2023 adequate training is required before industrial or professional use.

Special packaging requirements

Containers to be fitted with child-resistant fastenings : Not applicable.

Tactile warning of danger : Not applicable.

2.3 Other hazards

SECTION 2: Hazards identification

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII : This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification : None known.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M-factors and ATEs	Type
Hexamethylene diisocyanate, oligomers	REACH #: 01-2119485796-17 EC: 500-060-2 CAS: 28182-81-2	≥25 - ≤50	Acute Tox. 4, H332 Skin Sens. 1, H317 STOT SE 3, H335	ATE [Inhalation (dusts and mists)] = 4.625 mg/l	[1]
n-butyl acetate	REACH #: 01-2119485493-29 EC: 204-658-1 CAS: 123-86-4 Index: 607-025-00-1	≥15 - ≤20	Flam. Liq. 3, H226 STOT SE 3, H336 EUH066	-	[1] [2]
ethyl acetate	REACH #: 01-2119475103-46 EC: 205-500-4 CAS: 141-78-6 Index: 607-022-00-5	≥15 - ≤20	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336 EUH066	-	[1] [2]
Toluene diisocyanate, oligomeric reaction products with 2,2'-oxydiethanol and propylidenetrimethanol	EC: 500-120-8 CAS: 53317-61-6	≥10 - ≤15	Eye Irrit. 2, H319 Skin Sens. 1, H317	-	[1]
Benzene, 1,3-diisocyanatomethyl-, homopolymer	CAS: 9017-01-0	≥10 - ≤15	Eye Irrit. 2, H319 Skin Sens. 1, H317	-	[1]
Propylene glycol methyl ether acetate	REACH #: 01-2119475791-29	≤10	Flam. Liq. 3, H226 STOT SE 3, H336	-	[1]
Hydrocarbons, C9, aromatics	REACH #: 01-2119455851-35 EC: 918-668-5 CAS: 64742-95-6 Index: 649-356-00-4	<2.5	Flam. Liq. 3, H226 STOT SE 3, H335 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411 EUH066	-	[1]
m-tolylidene diisocyanate	REACH #: 01-2119454791-34 EC: 247-722-4 CAS: 26471-62-5 Index: 615-006-00-4	<0.25	Acute Tox. 1, H330 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 Carc. 2, H351 STOT SE 3, H335 Aquatic Chronic 3, H412	ATE [Inhalation (vapours)] = 0.05 mg/l Resp. Sens. 1, H334: C ≥ 0.1%	[1]

SECTION 3: Composition/information on ingredients

hexamethylene-di-isocyanate	REACH #: 01-2119457571-37 EC: 212-485-8 CAS: 822-06-0 Index: 615-011-00-1	<0.1	Acute Tox. 3, H331 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 STOT SE 3, H335 See Section 16 for the full text of the H statements declared above.	ATE [Inhalation (dusts and mists)] = 0.5 mg/l Resp. Sens. 1, H334: C ≥ 0.5% Skin Sens. 1, H317: C ≥ 0.5%	[1]
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There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

- Eye contact : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
- Inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. In the event of any complaints or symptoms, avoid further exposure.
- Skin contact : Wash skin thoroughly with soap and water or use recognized skin cleanser. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. If necessary, call a poison center or physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

SECTION 4: First aid measures

4.2 Most important symptoms and effects, both acute and delayed

There are no data available on the mixture itself. The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly. See Sections 2 and 3 for details.

Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage. Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact. Based on the properties of the isocyanate components and considering toxicological data on similar mixtures, this mixture may cause acute irritation and/or sensitization of the respiratory system, leading to an asthmatic condition, wheezing and tightness of the chest. Sensitized persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL. Repeated exposure may lead to permanent respiratory disability. Repeated or prolonged contact with irritants may cause dermatitis.

Contains Hexamethylene diisocyanate, oligomers, Toluene diisocyanate, oligomeric reaction products with 2,2'-oxydiethanol and propylidenetrimethanol, Benzene, 1,3-diisocyanatomethyl-, homopolymer, m-tolylidene diisocyanate, hexamethylene-di-isocyanate. May produce an allergic reaction.

Over-exposure signs/symptoms

- Eye contact

: Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation

: Adverse symptoms may include the following:
respiratory tract irritation
coughing
wheezing and breathing difficulties
asthma
nausea or vomiting
headache
drowsiness/fatigue
dizziness/vertigo
unconsciousness
- Skin contact

: Adverse symptoms may include the following:
irritation
redness
dryness
cracking
- Ingestion

: No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician

: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments

: No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing media : Never use water for extinction.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture : Highly flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.

Hazardous combustion products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides

5.3 Advice for firefighters

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

6.3 Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

SECTION 6: Accidental release measures

- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product.
- 6.4 Reference to other sections** : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance.

7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by grounding and bonding containers and equipment before transferring material. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Seveso Directive - Reporting thresholds

Danger criteria		
Category	Notification and MAPP threshold	Safety report threshold
P5c	5000 tonne	50000 tonne

7.3 Specific end use(s)

- Recommendations** : Not available.
- Industrial sector specific solutions** : Not available.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
n-butyl acetate	EU OEL (Europe, 1/2022). Notes: list of indicative occupational exposure limit values STEL: 150 ppm 15 minutes. STEL: 723 mg/m³ 15 minutes. TWA: 241 mg/m³ 8 hours. TWA: 50 ppm 8 hours.
ethyl acetate	EU OEL (Europe, 1/2022). Notes: list of indicative occupational exposure limit values STEL: 400 ppm 15 minutes. STEL: 1468 mg/m³ 15 minutes. TWA: 200 ppm 8 hours. TWA: 734 mg/m³ 8 hours.

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

Product/ingredient name	Type	Exposure	Value	Population	Effects
Hexamethylene diisocyanate, oligomers n-butyl acetate	DNEL	Long term Inhalation	0.5 mg/m³	Workers	Local
	DNEL	Short term Inhalation	1 mg/m³	Workers	Local
	DNEL	Short term Oral	2 mg/kg bw/day	General population	Systemic
	DNEL	Long term Oral	2 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	3.4 mg/kg bw/day	General population	Systemic
	DNEL	Short term Dermal	6 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	7 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Dermal	11 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	12 mg/m³	General population	Systemic
	DNEL	Long term Inhalation	35.7 mg/m³	General population	Local
	DNEL	Long term Inhalation	48 mg/m³	Workers	Systemic
	DNEL	Short term Inhalation	300 mg/m³	General	Local

SECTION 8: Exposure controls/personal protection

ethyl acetate	DNEL	Inhalation Short term	300 mg/m³	population General	Systemic
	DNEL	Inhalation Long term	300 mg/m³	population Workers	Local
	DNEL	Inhalation Short term	600 mg/m³	Workers	Local
	DNEL	Inhalation Short term	600 mg/m³	Workers	Systemic
	DNEL	Inhalation Long term Oral	4.5 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	37 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	63 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	367 mg/m³	General population	Local
	DNEL	Long term Inhalation	367 mg/m³	General population	Systemic
	DNEL	Short term Inhalation	734 mg/m³	General population	Local
	DNEL	Short term Inhalation	734 mg/m³	General population	Systemic
	DNEL	Long term Inhalation	734 mg/m³	Workers	Local
	DNEL	Long term Inhalation	734 mg/m³	Workers	Systemic
	DNEL	Short term Inhalation	1468 mg/m³	Workers	Local
hexamethylene-di-isocyanate	DNEL	Short term Inhalation	1468 mg/m³	Workers	Systemic
	DNEL	Long term Inhalation	0.035 mg/m³	Workers	Local
	DNEL	Short term Inhalation	0.07 mg/m³	Workers	Local

PNECs

No PNECs available.

8.2 Exposure controls

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

SECTION 8: Exposure controls/personal protection

Hand protection	<p>: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.</p> <p>When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time >480 minutes according to EN374) is recommended. Recommended gloves: Viton ® or Nitrile, thickness ≥ 0.38 mm. When only brief contact is expected, a glove with protection class of 2 or higher (breakthrough time >30 minutes according to EN374) is recommended. Recommended gloves: Nitrile, thickness ≥ 0.12 mm.</p> <p>Gloves should be replaced regularly and if there is any sign of damage to the glove material.</p> <p>The performance or effectiveness of the glove may be reduced by physical/chemical damage and poor maintenance.</p> <p>The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.</p>
Body protection	<p>: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.</p>
Other skin protection	<p>: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.</p>
Respiratory protection	<p>: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.</p>
Environmental exposure controls	<p>: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.</p>

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

Physical state	: Liquid.
Color	: Colorless.
Odor	: Not available.
Odor threshold	: Not available.
Melting point/freezing point	: Not available.
Boiling point, initial boiling point, and boiling range	: 77°C (170.6°F)
Flammability	: Not available.

SECTION 9: Physical and chemical properties

Lower and upper explosion limit : Greatest known range: Lower: 2.2% Upper: 11.5% (ethyl acetate)

Flash point : Closed cup: 5°C (41°F) [Pensky-Martens]

Auto-ignition temperature :

Ingredient name	°C	°F	Method
Hydrocarbons, C9, aromatics	280 to 470	536 to 878	EU A.15
Propylene glycol methyl ether acetate	333	631.4	
n-butyl acetate	415	779	

Decomposition temperature : Not available.

pH : Not applicable. [DIN EN 1262]

Viscosity : Kinematic: 40 mm²/s [DIN EN ISO 3219]

Solubility(ies) :

Media	Result
cold water	Not soluble

Partition coefficient: n-octanol/ water : Not applicable.

Vapor pressure :

Ingredient name	Vapor Pressure at 20°C			Vapor pressure at 50°C		
	mm Hg	kPa	Method	mm Hg	kPa	Method
ethyl acetate	81.59	10.9	DIN EN 13016-2			
n-butyl acetate	11.25	1.5				
Hydrocarbons, C9, aromatics	0.3	0.04				

Relative density : 1.073 [ISO 8130-2/-3]

Vapor density : Not available.

Particle characteristics

Median particle size : Not applicable.

Percentage of particles with aerodynamic diameter ≤ 10 µm : 0

SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability : The product is stable.

10.3 Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid : Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

10.5 Incompatible materials : Reactive or incompatible with the following materials:
oxidizing materials

SECTION 10: Stability and reactivity

10.6 Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

There are no data available on the mixture itself. The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly. See Sections 2 and 3 for details.

Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage. Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Based on the properties of the isocyanate components and considering toxicological data on similar mixtures, this mixture may cause acute irritation and/or sensitization of the respiratory system, leading to an asthmatic condition, wheezing and tightness of the chest. Sensitized persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL. Repeated exposure may lead to permanent respiratory disability. Repeated or prolonged contact with irritants may cause dermatitis.

Contains Hexamethylene diisocyanate, oligomers, Toluene diisocyanate, oligomeric reaction products with 2,2'-oxydiethanol and propylenetriethanol, Benzene, 1,3-diisocyanatomethyl-, homopolymer, m-tolylidene diisocyanate, hexamethylene-di-isocyanate. May produce an allergic reaction.

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Hexamethylene diisocyanate, oligomers n-butyl acetate ethyl acetate	LC50 Inhalation Dusts and mists	Rat	18500 mg/m³	1 hours
	LC50 Inhalation Gas.	Rat	390 ppm	4 hours
	LC50 Inhalation Vapor	Mouse	6 g/m³	2 hours
	LC50 Inhalation Vapor	Rat	390 ppm	4 hours
	LD50 Dermal	Rabbit	>17600 mg/kg	-
	LD50 Intraperitoneal	Mouse	1230 mg/kg	-
	LD50 Oral	Guinea pig	4700 mg/kg	-
	LD50 Oral	Mouse	6 g/kg	-
	LD50 Oral	Rabbit	3200 mg/kg	-
	LD50 Oral	Rat	10768 mg/kg	-
	LC50 Inhalation Gas.	Rat	1600 ppm	8 hours
	LC50 Inhalation Vapor	Mouse	45 g/m³	2 hours
	LD50 Intraperitoneal	Mouse	709 mg/kg	-
	LD50 Oral	Guinea pig	5.5 g/kg	-
	LD50 Oral	Guinea pig	5500 mg/kg	-
	LD50 Oral	Mouse	4.1 g/kg	-
	LD50 Oral	Mouse	4100 mg/kg	-
	LD50 Oral	Rabbit	4935 mg/kg	-
Hydrocarbons, C9, aromatics m-tolylidene diisocyanate	LD50 Oral	Rat	5620 mg/kg	-
	LD50 Subcutaneous	Guinea pig	3 g/kg	-
	LD50 Oral	Rat	8400 mg/kg	-
	LC50 Inhalation Gas.	Guinea pig	12700 ppb	4 hours
	LC50 Inhalation Gas.	Mouse	9700 ppb	4 hours
	LC50 Inhalation Gas.	Mouse	9.7 ppm	4 hours
	LC50 Inhalation Gas.	Rabbit	11 ppm	4 hours
	LD50 Oral	Mouse	1950 mg/kg	-

SECTION 11: Toxicological information

hexamethylene-di-isocyanate	LD50 Oral	Rat	4130 mg/kg	-
	LC50 Inhalation Dusts and mists	Rat	124 mg/m³	4 hours
	LC50 Inhalation Dusts and mists	Rat	462 mg/m³	4 hours
	LD50 Dermal	Rabbit	570 uL/kg	-
	LD50 Intravenous	Mouse	5600 µg/kg	-
	LD50 Oral	Mouse	350 mg/kg	-
	LD50 Oral	Rat	710 uL/kg	-

Conclusion/Summary : Not available.

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
Product as-supplied	N/A	N/A	N/A	25.5	13.5
Hexamethylene diisocyanate, oligomers	N/A	N/A	N/A	N/A	4.625
m-tolylidene diisocyanate	N/A	N/A	N/A	0.05	N/A
hexamethylene-di-isocyanate	N/A	N/A	N/A	N/A	0.5

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Hexamethylene diisocyanate, oligomers	Eyes - Moderate irritant	Rabbit	-	100 mg	-
	Skin - Moderate irritant	Rabbit	-	500 mg	-
n-butyl acetate	Eyes - Moderate irritant	Rabbit	-	100 mg	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
Hydrocarbons, C9, aromatics	Eyes - Mild irritant	Rabbit	-	24 hours 100 microliters	-
m-tolylidene diisocyanate	Skin - Severe irritant	Rabbit	-	500 mg	-

Conclusion/Summary : Not available.

Sensitization

Conclusion/Summary : Not available.

Mutagenicity

Conclusion/Summary : Not available.

Carcinogenicity

Conclusion/Summary : Not available.

Reproductive toxicity

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : Not available.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Hexamethylene diisocyanate, oligomers	Category 3	-	Respiratory tract irritation
n-butyl acetate	Category 3	-	Narcotic effects
ethyl acetate	Category 3	-	Narcotic effects
Propylene glycol methyl ether acetate	Category 3	-	Narcotic effects
Hydrocarbons, C9, aromatics	Category 3	-	Respiratory tract irritation
	Category 3	-	Narcotic effects

SECTION 11: Toxicological information

m-tolylidene diisocyanate	Category 3	-	Respiratory tract irritation
hexamethylene-di-isocyanate	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Product/ingredient name	Result
Hydrocarbons, C9, aromatics	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure : Not available.

Potential acute health effects

- Eye contact : Causes serious eye irritation.
- Inhalation : Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- Skin contact : Defatting to the skin. May cause skin dryness and irritation. May cause an allergic skin reaction.
- Ingestion : Can cause central nervous system (CNS) depression.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact : Adverse symptoms may include the following:
 - pain or irritation
 - watering
 - redness
- Inhalation : Adverse symptoms may include the following:
 - respiratory tract irritation
 - coughing
 - wheezing and breathing difficulties
 - asthma
 - nausea or vomiting
 - headache
 - drowsiness/fatigue
 - dizziness/vertigo
 - unconsciousness
- Skin contact : Adverse symptoms may include the following:
 - irritation
 - redness
 - dryness
 - cracking
- Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

- Potential immediate effects : Not available.
- Potential delayed effects : Not available.

Long term exposure

- Potential immediate effects : Not available.

SECTION 11: Toxicological information

- Potential delayed effects** : Not available.
- Potential chronic health effects**
- Not available.
- Conclusion/Summary** : Not available.
- General** : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/ or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
- Carcinogenicity** : No known significant effects or critical hazards.
- Mutagenicity** : No known significant effects or critical hazards.
- Reproductive toxicity** : No known significant effects or critical hazards.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Not available.

11.2.2 Other information

No additional information.

SECTION 12: Ecological information

12.1 Toxicity

There are no data available on the mixture itself.

Do not allow to enter drains or watercourses.

The mixture has been assessed following the summation method of the CLP Regulation (EC) No 1272/2008 and is not classified as hazardous to the environment, but contains substance(s) hazardous to the environment. See section 3 for details.

Product/ingredient name	Result	Species	Exposure
n-butyl acetate	Acute LC50 32 mg/l Marine water	Crustaceans - Artemia salina	48 hours
	Acute LC50 62000 µg/l Fresh water	Fish - Danio rerio	96 hours
	Acute LC50 100000 µg/l Fresh water	Fish - Lepomis macrochirus	96 hours
	Acute LC50 185000 µg/l Marine water	Fish - Menidia beryllina	96 hours
	Acute LC50 18000 µg/l Fresh water	Fish - Pimephales promelas	96 hours
	Acute EC50 2500000 µg/l Fresh water	Algae - Selenastrum sp.	96 hours
	Acute LC50 1600000 µg/l Fresh water	Crustaceans - Asellus aquaticus	48 hours
	Acute LC50 750000 µg/l Fresh water	Crustaceans - Gammarus pulex	48 hours
	Acute LC50 175000 µg/l Fresh water	Daphnia - Daphnia cucullata	48 hours
	Acute LC50 154000 µg/l Fresh water	Daphnia - Daphnia cucullata	48 hours
	Acute LC50 560000 µg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 230000 µg/l Fresh water	Daphnia - Daphnia pulex	48 hours
	Acute LC50 295000 µg/l Fresh water	Daphnia - Daphnia pulex	48 hours
	Acute LC50 212500 µg/l Fresh water	Fish - Heteropneustes fossilis	96 hours
	Acute LC50 484000 µg/l Fresh water	Fish - Oncorhynchus mykiss - Juvenile (Fledgling, Hatchling, Weanling)	96 hours
	Acute LC50 425300 µg/l Fresh water	Fish - Oncorhynchus mykiss - Juvenile (Fledgling, Hatchling, Weanling)	96 hours
	Acute LC50 230000 µg/l Fresh water	Fish - Pimephales promelas	96 hours
	Chronic NOEC 12 mg/l Fresh water	Daphnia - Daphnia magna	21 days
	Chronic NOEC 2400 µg/l Fresh water	Daphnia - Daphnia magna	21 days
	Chronic NOEC 75.6 mg/l Fresh water	Fish - Pimephales promelas - Embryo	32 days
ethyl acetate			

Conclusion/Summary : Not available.

SECTION 12: Ecological information

12.2 Persistence and degradability

Conclusion/Summary : Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Hydrocarbons, C9, aromatics	-	-	Readily

12.3 Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
Hexamethylene diisocyanate, oligomers	5.54	367.7	low
n-butyl acetate	2.3	-	low
ethyl acetate	0.68	30	low
Hydrocarbons, C9, aromatics	-	10 to 2500	high
m-tolylidene diisocyanate	3.43	-	low
hexamethylene-di-isocyanate	0.02	57.63	low

12.4 Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

Not available.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

- Methods of disposal** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
- Hazardous waste** : The classification of the product may meet the criteria for a hazardous waste.
- Disposal considerations** : Do not allow to enter drains or watercourses. Residues in empty containers should be neutralized with a decontaminant (see section 6). Dispose of according to all federal, state and local applicable regulations. If this product is mixed with other wastes, the original waste product code may no longer apply and the appropriate code should be assigned. For further information, contact your local waste authority.

European waste catalogue (EWC)

SECTION 13: Disposal considerations

The European Waste Catalogue classification of this product, when disposed of as waste, is:

Waste code	Waste designation
EWC 08 05 01*	waste isocyanates

Packaging




- Methods of disposal

: The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
- Disposal considerations

: Using information provided in this safety data sheet, advice should be obtained from the relevant waste authority on the classification of empty containers. Empty containers must be scrapped or reconditioned. Dispose of containers contaminated by the product in accordance with local or national legal provisions.
- Special precautions

: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	IMDG	IATA
14.1 UN number or ID number	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL
14.3 Transport hazard class(es)	3 	3 	3 
14.4 Packing group	II	II	II
14.5 Environmental hazards	No.	No.	No.

Additional information

- ADR/RID

: **Special provisions** 640 (C)
Tunnel code (D/E)
- IMDG

: **Emergency schedules** F-E, _S-E_

- 14.6 Special precautions for user

: **Transport within user’s premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.
- 14.7 Maritime transport in bulk according to IMO instruments

: Not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorization

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : As from August 24 2023 adequate training is required before industrial or professional use.

Other EU regulations

VOC : The provisions of Directive 2004/42/EC on VOC apply to this product. Refer to the product label and/or technical data sheet for further information.

VOC for Ready-for-Use Mixture : Not available.

Industrial emissions (integrated pollution prevention and control) - Air : Not listed

Industrial emissions (integrated pollution prevention and control) - Water : Not listed

Ozone depleting substances (1005/2009/EU)

Not listed.

Prior Informed Consent (PIC) (649/2012/EU)

Not listed.

Persistent Organic Pollutants

Not listed.

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category
P5c

National regulations

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

SECTION 15: Regulatory information

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

15.2 Chemical Safety Assessment : No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms : ATE = Acute Toxicity Estimate
CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
DMEL = Derived Minimal Effect Level
DNEL = Derived No Effect Level
EUH statement = CLP-specific Hazard statement
N/A = Not available
PBT = Persistent, Bioaccumulative and Toxic
PNEC = Predicted No Effect Concentration
RRN = REACH Registration Number
SGG = Segregation Group
vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Flam. Liq. 2, H225 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 STOT SE 3, H335 STOT SE 3, H336	On basis of test data Calculation method Calculation method Calculation method Calculation method Calculation method

Full text of abbreviated H statements

H225 H226 H304 H315 H317 H319 H330 H331 H332 H334 H335 H336 H351 H411 H412 EUH066	Highly flammable liquid and vapor. Flammable liquid and vapor. May be fatal if swallowed and enters airways. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Fatal if inhaled. Toxic if inhaled. Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause respiratory irritation. May cause drowsiness or dizziness. Suspected of causing cancer. Toxic to aquatic life with long lasting effects. Harmful to aquatic life with long lasting effects. Repeated exposure may cause skin dryness or cracking.
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Full text of classifications [CLP/GHS]

SECTION 16: Other information

Acute Tox. 1	ACUTE TOXICITY - Category 1
Acute Tox. 3	ACUTE TOXICITY - Category 3
Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Chronic 2	AQUATIC HAZARD (LONG-TERM) - Category 2
Aquatic Chronic 3	AQUATIC HAZARD (LONG-TERM) - Category 3
Asp. Tox. 1	ASPIRATION HAZARD - Category 1
Carc. 2	CARCINOGENICITY - Category 2
Eye Irrit. 2	SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2
Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
Resp. Sens. 1	RESPIRATORY SENSITIZATION - Category 1
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1	SKIN SENSITIZATION - Category 1
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 3

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Notice to reader

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